

## **Clean Hydrogen for Industrial Decarbonization**

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### Industrial Decarbonization with Clean Hydrogen

- Industry is a major GHG emissions contributor
- > 60% of process heat from gas
- Challenging to decarbonize
- Clean hydrogen (H2) could be a promising decarbonization pathway for high temperature processes





- Cement CA is one of the largest producers and users of cement
  - Production of cement emits over 9 million MT of CO2 annually
  - Requires very high temperatures of over 2600 degrees F
  - H2 could mitigate the energy-related 40% of cement production emissions.
- **Glass** CA produces container glass and flat glass
  - Requires high temperatures over 2500 degrees F
  - Some flat glass manufacturers investigating use of hydrogen blends in glass kilns
  - In CA, flat glass manufacturing already uses H2 in tin baths
- Electronics Manufacturing
  - Uses H2 for non-combustion purposes, such as for annealing (as a heat transfer mechanism), epitaxy (as a reducing agent), deposition (direct incorporation of H2 into thin films), and stabilizing (as a chemical additive)
- Metals
  - Reheating furnaces operate at temperatures over 2000 degrees F

# **Potential Issues and R&D Needed**

#### Challenges

- Air emissions
- Combustion characteristics and flame controls
- Impact on existing equipment
- Heat transfer potential
- Safety
- Costs and availability including production, delivery and storage

### CEC's R&D activities

- H2 blend impacts on large commercial and industrial equipment
- Characterization study on industrial H2 clusters
- Assessing H2's role in California's electric sector, including crosssector impacts and benefits